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Orient the terminal facing the gear pump. Use four capscrews (8) to attach the assembly to the housing. Use an 'x' pattern. https://quickserve.cummins.com/q3/portal/service/manual/en/2666239/ 7/10/2018... Page 11 Install the o-ring (3) onto the fuel gear pump (2). Apply Lubriplate! multi-purpose lubricant to the o-ring (3).

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